



PRESS BRAKE OPERATOR 1 – 3 (2nd shift)

Department: Manufacturing

FLSA Status: Non-Exempt

Grade/Level: Employee Development Program

Work Schedule:

Monday - Thursday

4:15 pm-2:45 am

Some scheduled Fridays

Job Status: Full Time

Reports To: Fabrication Group Leader

Amount of Travel Required: No travel required

Positions Supervised: None

POSITION SUMMARY

Set-up and run production CNC press brakes

ESSENTIAL FUNCTIONS

- Work cooperatively with coworkers
- Meet attendance expectations
- Practice “Lean” processes unique to position
- Participate in Jøtul Idea System
- Adheres to all safety guidelines, and actively participates in required programs such as ergonomic evaluations, daily stretch breaks, 6S
- Produce formed sheet metal parts that meet or exceed quality requirements using a CNC press brake
- Skilled in the use of common sheet metal measuring devices (Calipers, protractors etc.)
- Ability to interpret blueprints
- Work with other Press Brake operators, sheet metal group leader and manufacturing manager to expedite the flow of material through the fabrication area
- Participate in the Employee Development Program
- Set-up and run other sheet metal fabrication equipment as needed
- Perform other duties as assigned

POSITION QUALIFICATIONS

Competency Statement(s)

- ◆ Accountability - Ability to accept responsibility and account for his/her actions.
- ◆ Adaptability - Ability to adapt to change in the workplace



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- ◆ Customer Oriented - Ability to take care of the customers' needs while following company procedures.
- ◆ Detail Oriented - Ability to pay attention to the minute details of a project or task.
- ◆ Goal Oriented - Ability to focus on a goal and obtain a pre-determined result.
- ◆ Judgment - The ability to formulate a sound decision using the available information.
- ◆ Relationship Building - Ability to effectively build relationships with customers and co-workers.
- ◆ Resilient - Ability to recover from, or adjust to, misfortune or setbacks.
- ◆ Technical Aptitude - Ability to comprehend complex technical topics and specialized information.
- ◆ Working Under Pressure - Ability to complete assigned tasks under stressful situations.

Education

High School Degree or Equivalent

Experience

1 year related experience

PHYSICAL DEMANDS

Physical Abilities

Lift /Carry

Stand	C (Constantly)	10 lbs or less	F (Frequently)
Walk	F (Frequently)	11-20 lbs	F (Frequently)
Sit	O (Occasionally)	21-60 lbs	O (Occasionally)
Handling / Fingering	F (Frequently)	56-100 lbs	N (Not Applicable)
Reach Outward	C (Constantly)	Over 100 lbs	N (Not Applicable)
Reach Above Shoulder	O (Occasionally)		
Climb	N (Not Applicable)		
Crawl	N (Not Applicable)		
Squat or Kneel	O (Occasionally)		
Bend	O (Occasionally)		

Push / Pull

12 lbs or less	F (Frequently)
13-25 lbs	F (Frequently)
26-40 lbs	F (Frequently)
41-100 lbs	F (Frequently)

N (Not Applicable) Activity is not applicable to this occupation.

O (Occasionally) Occupation requires this activity up to 33% of the time (0 - 2.5+ hrs/day)



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F (Frequently) Occupation requires this activity from 33% - 66% of the time (2.5 - 5.5+ hrs/day)

C (Constantly) Occupation requires this activity more than 66% of the time (5.5+ hrs/day)

Other Physical Requirements

Vision (Near, Distance)

Sense of Sound (85 decibels)

Sense of Touch

Ability to wear Personal Protective Equipment (PPE) (Steel toe shoes, safety glasses, hearing protection, face mask\shield)

Work Environment

This position works mostly in a warehouse setting where temperatures seasonally can reach 90 - 100 degrees Fahrenheit

Employee Signature _____ Date _____

Manager Signature _____ Date _____

The company has reviewed this job description to ensure that essential functions and basic duties have been included. It is not intended to be construed as an exhaustive list of all functions, responsibilities, skills and abilities. Additional functions and requirements may be assigned by supervisors as deemed appropriate.